



# **INDUSTRIAL BOLTING TECHNOLOGIES, INC.**

## **2LOW**

### ***PRESSURE/TORQUE CONVERSION CHART***

| <b>PRESSURE IN<br/>PSI</b> | <b>FT. LBS.</b> | <b>N-m</b> |
|----------------------------|-----------------|------------|
| 1500                       | 220             | 298        |
| 1600                       | 235             | 319        |
| 1800                       | 267             | 362        |
| 2000                       | 298             | 404        |
| 2200                       | 330             | 447        |
| 2400                       | 361             | 489        |
| 2600                       | 393             | 533        |
| 2800                       | 424             | 575        |
| 3000                       | 456             | 618        |
| 3200                       | 488             | 662        |
| 3400                       | 520             | 705        |
| 3600                       | 552             | 748        |
| 3800                       | 585             | 793        |
| 4000                       | 617             | 837        |
| 4200                       | 648             | 879        |
| 4400                       | 680             | 922        |
| 4600                       | 711             | 964        |
| 4800                       | 743             | 1007       |
| 5000                       | 774             | 1049       |
| 5200                       | 807             | 1094       |
| 5400                       | 840             | 1139       |
| 5600                       | 874             | 1185       |
| 5800                       | 907             | 1230       |
| 6000                       | 940             | 1274       |
| 6200                       | 972             | 1318       |
| 6400                       | 1004            | 1361       |
| 6600                       | 1036            | 1405       |
| 6800                       | 1068            | 1448       |
| 7000                       | 1100            | 1491       |
| 7200                       | 1133            | 1536       |
| 7400                       | 1166            | 1581       |
| 7600                       | 1199            | 1626       |
| 7800                       | 1232            | 1670       |
| 8000                       | 1265            | 1715       |
| 8200                       | 1298            | 1760       |
| 8400                       | 1330            | 1803       |
| 8600                       | 1362            | 1847       |
| 8800                       | 1395            | 1891       |
| 9000                       | 1427            | 1935       |
| 9200                       | 1459            | 1978       |
| 9400                       | 1489            | 2019       |
| 9600                       | 1521            | 2062       |
| 9800                       | 1552            | 2104       |
| 10000                      | 1590            | 2156       |

